

UL Recognised flame retardant CEM-3 copper clad composite laminate offering excellent electrical performance along with good punching characteristics

Characteristics	Flame Retardant, Excellent electrical and punching properties
Colours	Blue
Thickness	1.5 mm to 3.2mm
Copper	18 $\mu$ m, 35 $\mu$ m or 70 $\mu$ m
Sheet Size	1220 mm x 1060 mm (panel sizes cut on request)

		units	test method
<b>GENERAL PROPERTIES</b>			
Relative Density	1.9	g/cm <sup>3</sup>	
Temperature Rating	130 (Class B)	°C	
Flammability	V-0	-	UL-94
Water Absorption	0.15	% (1.6 mm)	IPC-TM-650 2.6.2.1
Glass Transition Temperature	115	°C	IPC-TM-650 2.4.25
<b>MECHANICAL PROPERTIES</b>			
Flexural Strength	275	MPa (1.6 mm)	IPC-TM-650 2.4.4
Copper Peel Strength	1.8	N/mm (35 $\mu$ m)	IPC-TM-650 2.4.8
Solder dip at 260°C	> 30	s	
<b>ELECTRICAL PROPERTIES</b>			
Volume Resistivity C-96/35/90	10 <sup>6</sup>	M $\Omega$ cm	IPC-TM-650 2.5.17.1
Surface Restivity C-96/35/90	2 x 10 <sup>6</sup>	M $\Omega$	IPC-TM-650 2.5.17.1
Dielectric Breakdown	50	kV	IPC-TM-650 2.5.6
Dissipation Factor at 1 MHz	0.022	-	IPC-TM-650 2.5.5.3
Permittivity at 1 MHz	4.2	-	IPC-TM-650 2.5.5.3
Comparative Tracking Index	> 200	V	IEC 112/DIN 53480 Kc

## CONDITIONING

C-96/35/90 – 90% Relative Humidity @ 35°C for 90 hours

## SPECIFICATION COMPLIANCE

NEMA LI-1 CEM-3; IPC-4101/12

## ENVIRONMENTAL COMPLIANCE

RoHS compliant; REACH compliant

## QUALITY SYSTEM APPROVAL

Certified by NSAI to I.S. ENISO 9001:2015 Reg. No. IE-19.0675.

## PRODUCT APPROVAL

Recognised by Underwriters Laboratories file ref. E53727



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